







MACHINE:	H49-9	ASME Y 14.5M 1994 APPLIES DRAWING SPECIFIES THE COMPLETE PART REQUIREMENT	
POWER:	220 V. 3 Ph	THIRD ANGLE PROJECTION LINEAR TOLERANCES: X = ± 0.05 XX = ± 0.01	PILLAR MACHINE
AIR PSI:	90 - 110		H49-4
DUST PORTS:	1X 3"	.XXX = ± 0.003 ANGULAR TOLERANCES ± 1° CHAMFER TOLERANCES ± 5° REMOVE ALL BURRS & SHARP EDGES	
DUST CFM:	350	0.02020 X 45° MAX SURFACE FINISH 125/	SIZE PART NO. REV. A SCALE:1:24 DO NOT SCALE DRAWING SHEET 1 OF 1